

Figure 1

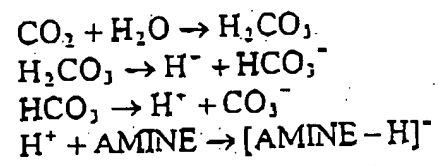
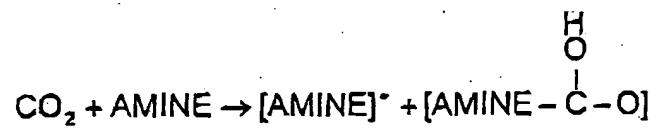
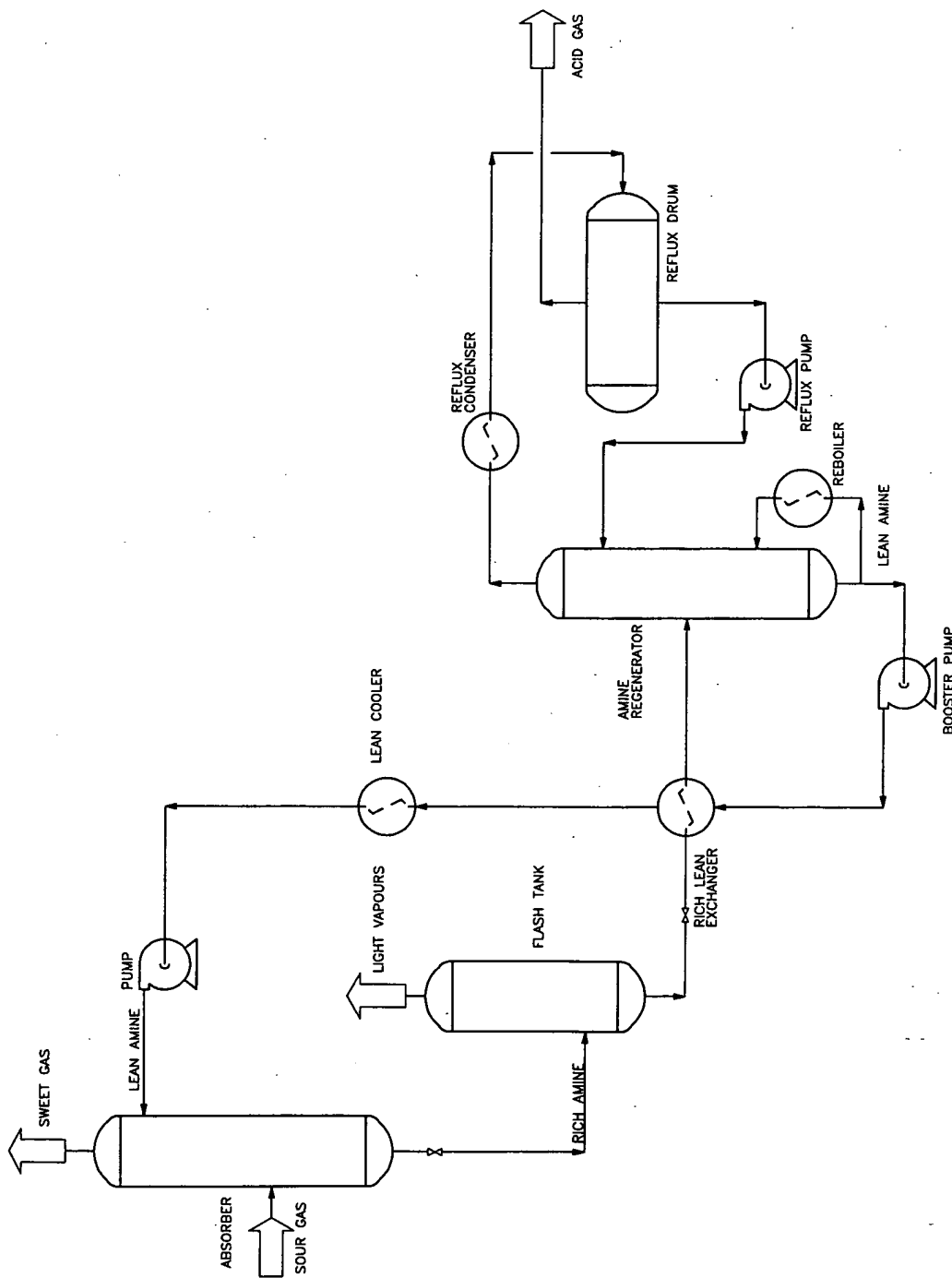
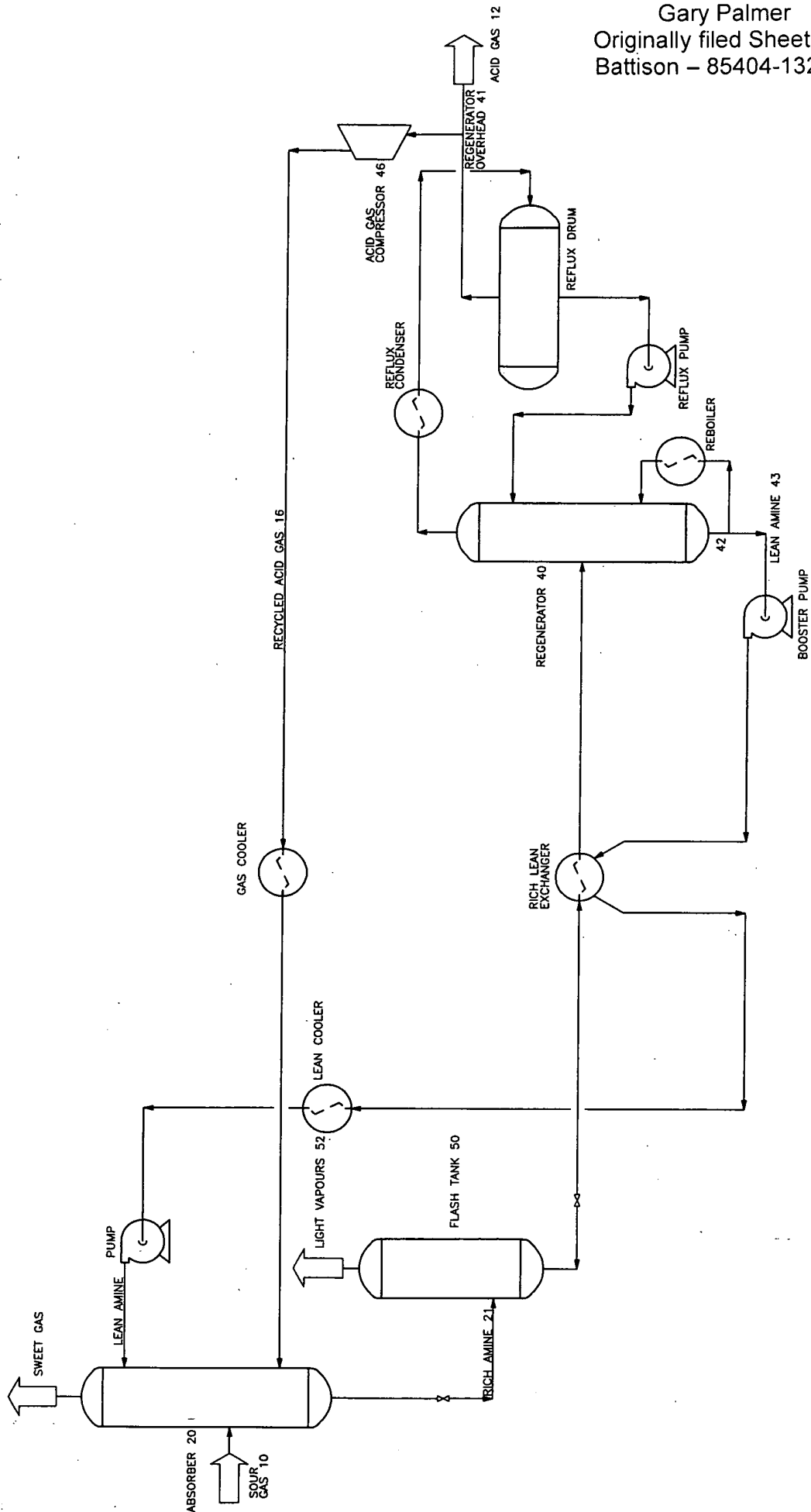


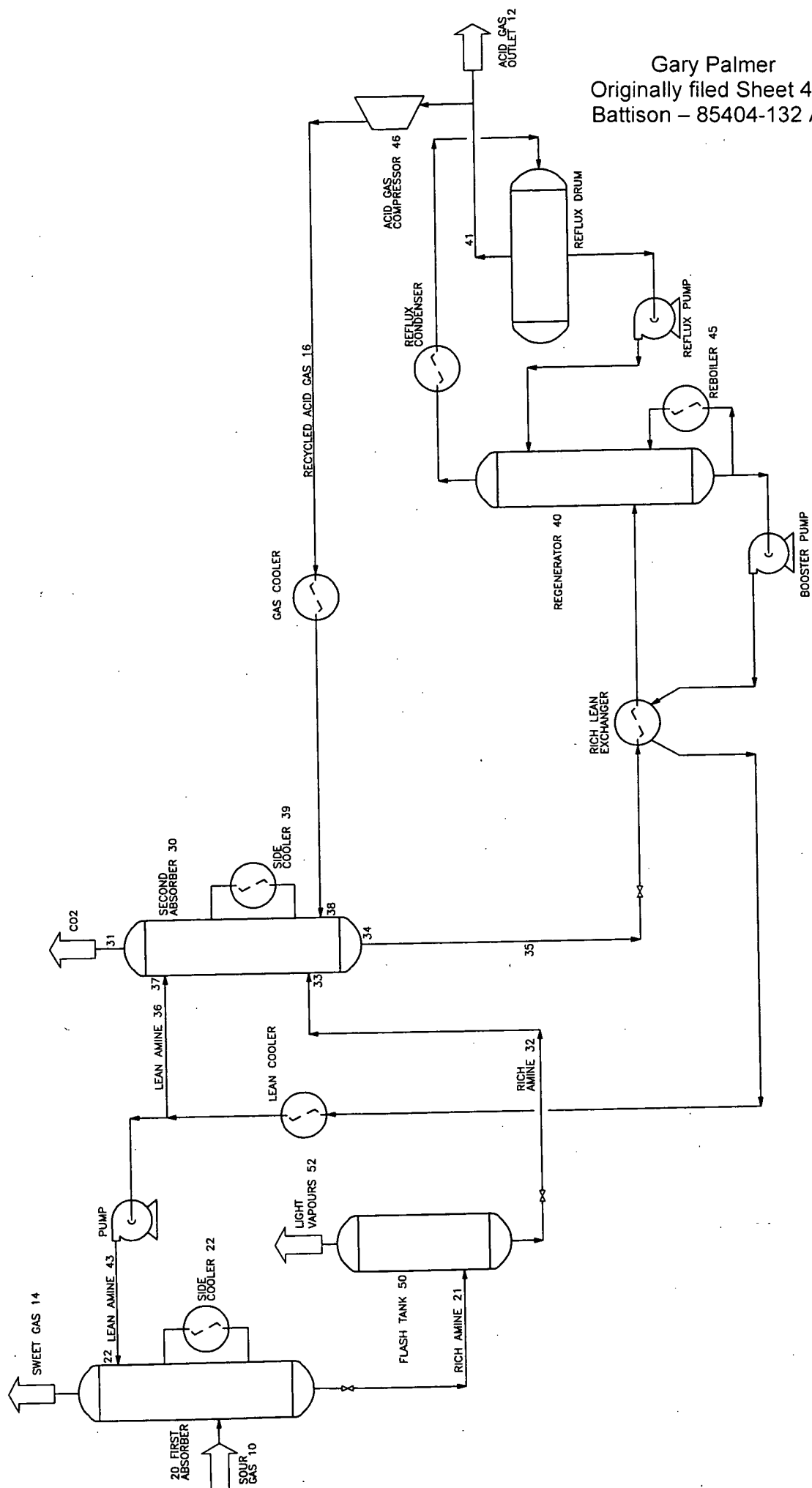
Figure 2



TYPICAL STANDARD AMINE PROCESS (PRIOR ART)
FIGURE 3

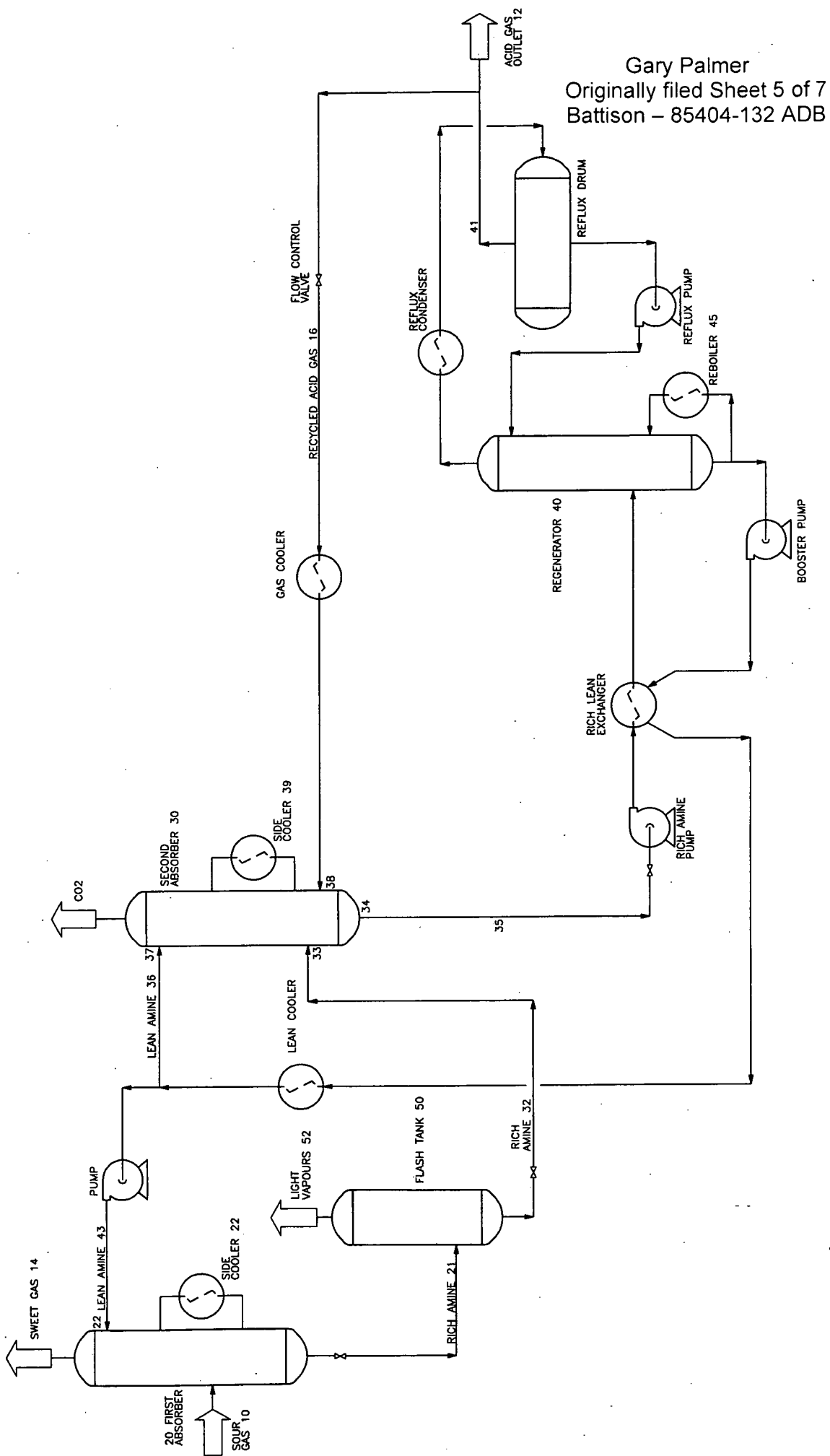


SIMPLE ACID GAS RECYCLE PROCESS
FIGURE 4



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Originally filed Sheet 4 of 7
Battison - 85404-132 ADB

SINGLE EFFECT PROCESS - INTERMEDIATE PRESSURE SECOND ABSORBER
FIGURE 5



SINGLE EFFECT PROCESS - LOW PRESSURE SECOND ABSORBER
FIGURE 6

DOUBLE EFFECT PROCESS

